

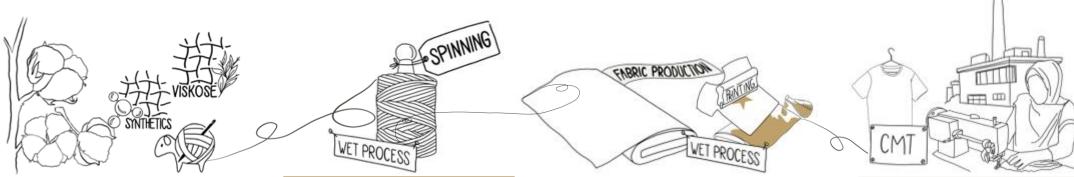
# TEXTILE SOURCING COUNTRIES & REGIONS

**July 2025** 



# **TEXTILE SOURCING COUNTRIES & REGIONS**

## Textile Supply Chain



#### Raw Material Manufacturing

This includes the cultivation, ginning or synthesis of fibers such as cotton, man-made cellulose (wood), animal fibres (wool) or synthetics.

Cotton: India, Turkey, Others. Synthetics: China, Turkey, Vietnam, India, South Korea. Animal Fibres: Argentina, Australia, New Zealand, South Africa, Uruguay, China. MMC: Canada, Sweden, Central Europe, United States.

#### Yarning Manufacturing/ Spinning

Raw fibers are spun into yarn, the basic component for making textiles.

Wet processing steps can take place here i.e. yarn dyeing.

Yarn: China, Pakistan, Bangladesh, India, Turkey, Thailand, Vietnam, Others. WPU: China, India, Bangladesh, Turkey, Pakistan, Thailand, Italy, Germany, Taiwan, Sri Lanka, Albania, Vietnam, Austria, Spain.

### Fabric Manufacturing

Yarn is woven or knitted into fabric sheets.

Wet processing steps can take place here i.e. fabric dyeing or printing.

Fabric: China, Hongkong, Pakistan, Bangladesh, Turkey, India, Others. WPU: China, India, Bangladesh, Turkey, Pakistan, Thailand, Italy, Germany, Taiwan, Sri Lanka, Albania, Vietnam, Austria, Spain.

# Apparel/Finished Product Manufacturing

Fabrics are cut, sewn and assembled or knitted into finished textile products like clothing or home textiles.

China, Bangladesh, Laos, Turkey, Cambodia, Pakistan, India, Tunisia, Sri Lanka, Germany, Vietnam, Poland, Italy, Austria.



## **MANUFACTURING**

Cut Make Trim (CMT) or final product knitting, including outsourced process steps i.e. embroidery.

Transparency of the manufacturer which produces products for Tchibo is a minimum requirement before any order placement. This includes additional checks of identified production steps which have a high risk of outsourcing, i.e. printing and embroidery. Every manufacturer in risk countries is audited regarding social and environmental requirements before order placements.



Countries & Regions				
China	Anhui, Fujian, Guangdong, Hebei, Henan, Hubei, Jiangsu, Jiangxi, Shandong, Shanghai, Zhejiang			
Bangladesh	Chattogram Division, Dhaka Division, Rajshahi Division			
Laos	Vientiane Province			
Turkey	Batman Province, Denizli Province, Düzce Province, Hatay Province, Istanbul Province, Tekirdağ Province, Uşak Province			
Cambodia	Kam, Kandal Province, Phnom Penh			
Pakistan	Punjab, Sindh			
India	Gujarat, Haryana, Madhya Pradesh, Maharashtra, Punjab, Tamil Nadu			
Tunisia	Sfax Governorate			
Sri Lanka	Central Province, North Western Province, Western Province			
Germany	Baden-Württemberg, Bavaria, Hamburg, Hesse, North Rhine- Westphalia			
Vietnam	Thái Bình, Quảng Nam			
Poland	Lubuskie, Wielkopolskie			
Italy	Lombardy			
Austria	Lower Austria			



## **WET PROCESSES**

Production process steps that require water and chemicals, i.e. dyeing, bleaching or finishing.

Transparency of the Wet Processing Units, which are involved in the production of products for Tchibo, is collected with every order placement. The identified WPUs are subsequently monitored regarding wastewater and chemical management.



Countries & Regions				
China	Anhui, Fujian, Guangdong, Hubei, Hunan, Jiangsu, Shandong, Shanxi, Zhejiang			
India	Baddi, Faisalabad, Gujarat, Haryana, Himachal Pradesh, Kerala, Madhya Pradesh, Maharashtra, Punjab, Tamil Nadu, Uttar Pradesh, West Bengal			
Bangladesh	Chittagong, Dhaka, Sylhet			
Turkey	Bursa, Hatay, Kirklareli, Malatya, Tekirdağ			
Pakistan	Faisalabad, Punjab, Sindh			
Thailand	Chai Nat, Nakhon Pathom, Samut Sakhon			
Italy	Mantua, Milan			
Germany	Bavaria, North Rhine-Westphalia			
Taiwan	Tainan, Taoyuan			
Sri Lanka	Gampaha, Sabaragamuwa			
Albania	Berat			
Vietnam	Quang Nam			
Austria	Lower Austria			
Spain	Madrid			



# **FABRIC & SPINNING**

Production of cotton, wool or synthetics yarn. The yarn is later used for the weaving or knitting production of fabrics or for final product knitting.

Additional transparency of fabric and spinning mills is achieved within the certification "Cotton Made in Africa" which is used for many Tchibo textile products. The data is collected by the Aid by Trade Foundation and accessible to Tchibo at any time.



	Share
China	54%
Hongkong	20%
Pakistan	14%
Bangladesh	11%
Turkey	<1%
India	<1%
Others	<1%



	Share
China	54%
Pakistan	18%
Bangladesh	10%
India	8%
Turkey	3%
Thailand	<1%
Vietnam	<1%
Others	7%



## RAW MATERIAL

Certified cotton, man-made cellulose, animal or synthetics fibres are sourced for textile products.

Achieving transparency in the origins of raw materials, which are used in products, comes with many challenges for businesses. One of the major challenges is the complexity of supply chains. Multiple tiers of suppliers and global movement make tracing origins difficult. This is why we decided to work with material and supply chain certifications. Through these, we achieve increasing transparency on the level of origin country and region.

Cotton	Synthetics	Animal Fibres	Man-Made Cellulose
Global Recycled Standard	Global Recycled Standard	Global Recycled Standard	ADITYA BIRLA GROUP  Lenzing  Innovative by nature
<ul> <li>OCS, GOTS:</li> <li>67% India (Madhya Pradesh, Maharashtra, Rajasthan, Odisha, Gujarat, Punjab, Himachal Pradesh, Ladakh, Telangana, Uttar Pradesh)</li> <li>13% Turkey (Sanliurfa, Aydin, Izmir, Sakarya, Bursa, Kocaeli)</li> <li>Remaining 20%: Others (information on request)</li> </ul> GRS: <ul> <li>Cotton: India (Punjab)</li> </ul>	<ul> <li>Polyamide:</li> <li>China (Jiangsu Sheng, Henan Sheng)</li> <li>Turkey (Tekirdag)</li> <li>Vietnam (Ha Noi)</li> <li>Polyester:</li> <li>China (Anhui Sheng, Jiangxi Sheng, Zhejiang Sheng, Fuijan Sheng, Liaoning Sheng, Heilongjiang Sheng, Jilin Sheng, Jiangsu Sheng, Henan Sheng, Hebei Sheng, Hubei Sheng, Sichuan Sheng, Shanghai Shi, Yunnan Sheng, Hainan Sheng, Liaoning Sheng)</li> <li>India (Uttar Pradesh)</li> <li>South Korea (North Gyeongsang)</li> <li>Polypropylene: China (Anhui Sheng, Guangdong Sheng)</li> </ul>	<ul> <li>RWS:</li> <li>Argentina (Chubut)</li> <li>Australia (South Australia, Victoria, New South Wales, Queensland, Tasmania, Western Australia)</li> <li>New Zealand (Otago, Canterbury, Southland, Hawke's Bay, Manawatu-Wanganui, Gisborne, Waikato, Marlborough)</li> <li>South Africa (Mpumalanga, Kwazulu-Natal, Free State, Northern Cape, Eastern Cape, Western Cape, Gauteng, North-West)</li> <li>Uruguay (Artigas, Paysandú, Salto)</li> <li>GRS:</li> <li>Cashmere: China (Nei Mongol Zizhiqu)</li> <li>Wool: China (Nei Mongol Zizhiqu, Jiangsu</li> </ul>	Aditya Birla Group: sources wood pulp from Canada and Sweden.  • Birla LIVA REVIVA™  • Birla LivaEco  • RAYSIL by Birla  • EXCEL Lyocell from Birla  • Birla LivaEco Modal  Lenzing: sources wood pulp from Central Europe (primarily Austria and neighboring countries) and Southern Pine from United States.  • LENZING REFIBRA™  • LENZING™ ECOVERO™  • LENZING TENCEL™Lyocell  • LENZING TENCEL™Modal

Sheng)